# Flanged Filter Series FL17VL-FL140VL

High efficiency, coarse particulate for larger compressed air systems



#### **Brief description**

Parker Zander, high-performance FL-series filters, containing VL grade filter elements are designed as depth-filters for the reliable removal of 3  $\mu$ m solid particulate, whilst achieving a filtration performance of 99.95 % in compressed air or compressed nitrogen gas.

The innovative filter housing and filter element design achieve optimum flow characteristics at minimum pressure drop resulting in considerable cost savings throughout the entire operating lifetime of the filter element. These filters are equipped as standard with a manual drain.

Highly-efficient, borosilicate nano-fibre media with a voids volume of 96 % ensures high dirt-holding capacity at constantly low differential pressure. This efficiency is supported by deep-pleating technology enabling 4.5 times more filtration surface area to be incorporated into the element, when compared with conventional filter elements.

The filter-housing design has been designed for ease of maintenance: The deep-seated service-flange, supported by a pivoting hinge-joint, enables element replacement to be undertaken by a single individual.

The patented "lock-in place" filter elements, referred to as "Sure-Fit", provide a secure and noticeable seal to avoid any possibility of contamination by-passing the element.





#### Performance overview:

| Ordner no. | Port size <sup>1</sup> | Nominal <sup>2</sup> |
|------------|------------------------|----------------------|
| FL17VLH    | DN80                   | 2232                 |
| FL20VLH    | DN100                  | 4464                 |
| FL30VLH    | DN150                  | 6696                 |
| FL40VLH    | DN150                  | 8928                 |
| FL60VLH    | DN200                  | 13392                |
| FL100VLH   | DN250                  | 22320                |
| FL140VLH   | DN300                  | 31248                |

- 1: Port size as per EN 1092-1
- 2: Flow rates in m $^3$ /h related to 1 bar $_{\rm a}$  und 20  $^{\circ}$ C, compressed to 7 bar $_{\rm e}$ .

Where the minimum operating pressure deviates, the actual flow rate must be multiplied with the respective correction factor f (see the respective table) to determine the required nominal flow rate and the appropriately required filter model.

#### Scope of supply

Ready-to install filter, complete with filter element(s) and manual drain. Optionally available with differential pressure gauge.



## **Product-Specification**

Flanged filter series FL - element grade VL

#### Area of application Filter

| Standard filter         | Compressed air and gaseous Nitrogen |  |  |  |  |
|-------------------------|-------------------------------------|--|--|--|--|
| Max. operating pressure | 16 bar <sub>e</sub>                 |  |  |  |  |
| Operating temperature   | 1.5 up to 80 °C                     | with manual drain and with differential pressure gauge |  |  |  |
|                         | 1.5 up to 100 °C                    | with manual drain, without differential pressure gauge |  |  |  |

#### Performance data Element

| Removal                    | Solid particulate      |
|----------------------------|------------------------|
| Flow direction             | from inside to outside |
| Upstream filter required   | no data                |
| Particle removal size      | 3 μm                   |
| Filtration efficiency      | 99.95 %                |
| Differential pressure, dry | < 70 mbar <sub>e</sub> |
| Diff. pressure, saturated  | no data                |

#### Scope of supply Standard filter

| Order no. | Port size <sup>1</sup> | Nominal <sup>2</sup> | Quantity filter elements | Order no. filter element |
|-----------|------------------------|----------------------|--------------------------|--------------------------|
| FL17VLH   | DN80                   | 2232                 | 1                        | CPS4060VL                |
| FL20VLH   | DN100                  | 4464                 | 2                        | CPS4060VL                |
| FL30VLH   | DN150                  | 6696                 | 3                        | CPS4060VL                |
| FL40VLH   | DN150                  | 8928                 | 4                        | CPS4060VL                |
| FL60VLH   | DN200                  | 13392                | 6                        | CPS4060VL                |
| FL100VLH  | DN250                  | 22320                | 10                       | CPS4060VL                |
| FL140VLH  | DN300                  | 31248                | 14                       | CPS4060VL                |

#### Correction factor f according to actual minimum operating pressure in $bar_{e}$

| Min. operating pressure in bar <sub>e</sub> | 1    | 1,5  | 2    | 2,5  | 3    | 3,5  | 4    | 4,5  | 5    | 5,5  | 6    | 6,5  | 7    | 7,5  | 8    |
|---|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| correction factor f                         | 2,65 | 2,16 | 1,87 | 1,67 | 1,53 | 1,41 | 1,32 | 1,25 | 1,18 | 1,13 | 1,08 | 1,04 | 1,00 | 0,97 | 0,94 |
| Min. operating pressure in $bar_e$          | 8,5  | 9    | 9,5  | 10   | 10,5 | 11   | 11,5 | 12   | 12,5 | 13   | 13,5 | 14   | 14,5 | 15   | 16   |
| correction factor f                         | 0,91 | 0,88 | 0,86 | 0,84 | 0,82 | 0,80 | 0,78 | 0,76 | 0,75 | 0,73 | 0,72 | 0,71 | 0,69 | 0,68 | 0,66 |

Example for a maximal flow rate of 3000 m³/h for a minimum operating pressure of 4,3 bar $_{\rm e}$ : 3000 m³/h x 1.32 = 3960 m³/h – select size FL20 (see Table *Performance overview*).

# **Product-Specification**

Flanged filter series FL - element grade VL

#### **Product key**

| Series   | Size         | Element grade | Options |   |
|----------|--------------|---------------|---------|---|
| FL       | 17 up to 140 | VL            | D, H    |   |
| Examples |              |               |         |   |
| FL       | 30           | VL            | D, H    | Design with differential pressure gauge and with manual d |
| FL       | 100          | VL            | Н       | Standard design with manual drain                         |

#### Approvals for pressure equipment

| EU  | Approval for fluid group 2 acc. to Pressure Equipment Directive 97/23/EC |
|-----|--|
| GUS | TR (previous GOST-R)   |

#### **Materials Housing**

| Housing body      | Steel acc. to AD2000 leaflets                 |
|-------------------|---|
| Surface treatment | Sandblasted RA2.5, 2-component acrylic enamel |
| Gaskets           | Aramid fibers with NBR binder                 |
| Fittings          | Nickel plated brass, brass, galvanized steel  |

#### **Materials Element**

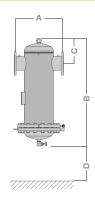
| Filter fleece     | Borosilicate nanofibre, surface coated |
|-------------------|--|
| Support net       | Polypropylene                          |
| Outer sleeve      | Polyester fibre, surface coated        |
| Support screens   | Stainless steel                        |
| End caps          | Glass fibre reinforced polyamide       |
| Adhesive          | Epoxy resin                            |
| Sealing materials | NBR                                    |

#### **Quality assurance and warranty**

| R&D, Manufacturing | DIN EN ISO 9001, DIN EN ISO 14001   |
|--------------------|---|
| Validation         | ISO 8573-1:2010 [3:-:-], ISO 8573-4   |
| Element            | 12 months guaranteed filtration performance in line with filter element service life. |
| Housing            | Corrosion warranty limited to the maximum housing lifetime of 10 years.               |

#### Dimensions [mm] and weights [kg]

|              |      | - 3- |     |     |        |
|--------------|------|------|-----|-----|--------|
| Filter model | Α    | В    | С   | D   | Weight |
| FL17VLH      | 440  | 1120 | 230 | 650 | 71     |
| FL20VLH      | 500  | 1215 | 260 | 650 | 98     |
| FL30VLH      | 600  | 1320 | 310 | 650 | 149    |
| FL40VLH      | 650  | 1395 | 350 | 650 | 188    |
| FL60VLH      | 750  | 1475 | 390 | 650 | 242    |
| FL100VLH     | 1000 | 1665 | 510 | 850 | 472    |
| FL140VLH     | 1050 | 1770 | 540 | 920 | 582    |



## **Product-Specification**

Flanged filter series FL - element grade VL

#### Wear parts

| Order no.  | Scope of supply  |
|------------|--|
| CPS4060VL  | Filter element (required quantity see Table Scope of Supply) |
| 398H240245 | Flat gasket DN200 PN16 for filter model FL17                 |
| 398H240270 | Flat gasket DN250 PN16 for filter model FL20                 |
| 398H240292 | Flat gasket DN350 PN16 for filter model FL30                 |
| 398H240293 | Flat gasket DN400 PN16 for filter model FL40                 |
| 398H240295 | Flat gasket DN450 PN16 for filter model FL60                 |
| 398H240296 | Flat gasket DN600 PN16 for filter model FL100                |
| 398H240297 | Flat gasket DN700 PN16 for filter model FL140                |

#### **Accessories**

| Differential pressure gauge mounted |                                  |                     |             |  |
|-------------------------------------|----------------------------------|---------------------|-------------|--|
| Order no.                           | Function                         | Suitable for filter | Product key |  |
| ZD95FL                              | calibrated analogue differential | FL17 up to FL140    | D           |  |

| Differential pressure gauge loose, incl. mounting set |   |                     |             |  |
|---|---|---------------------|-------------|--|
| Order no.   | Function  | Suitable for filter | Product key |  |
| ZDE95FL   | calibrated analogue differential pressure gauge with Reed contact | FL17 up to FL140    | -           |  |
| ZDE125FL  | electronic differential pressure gauge                            | FL17 up to FL140    | -           |  |

| Drain mounted |                        |                     |             |  |
|---------------|------------------------|---------------------|-------------|--|
| Order no.     | Function               | Suitable for filter | Product key |  |
| 398H473471    | manual drain kit G 1/2 | FL17                | Н           |  |
| 398H473472    | manual drain kit G 1   | FL20 up to FL140    | Н           |  |

Other drains available as loose accessories.

| Gaskets for filter combination, loose |                                    |                     |             |
|---------------------------------------|------------------------------------|---------------------|-------------|
| Order no.                             | Function                           | Suitable for filter | Product key |
| 398H240150                            | Flat gasket pipe flange DN80 PN16  | FL17                | -           |
| 398H240170                            | Flat gasket pipe flange DN100 PN16 | FL20                | -           |
| 398H240222                            | Flat gasket pipe flange DN150 PN16 | FL30 up to FL40     | -           |
| 398H240245                            | Flat gasket pipe flange DN200 PN16 | FL60                | -           |
| 398H240270                            | Flat gasket pipe flange DN250 PN16 | FL100               | -           |
| 398H240310                            | Flat gasket pipe flange DN300 PN16 | FL140               | -           |

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BULFL17VL-140VL-EN



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